



FEATURES

BA auto prime pump

The BA range of pumps has been designed with a clear focus on reliability, efficiency and durability. Featuring a 100% mechanical priming system, the BA series pumps quickly prime and re-prime, even from dry conditions. The heavy build style of both pump and canopy make the BA range perfect for use in the strenuous contractor market.

World-class performance

The BA range is built to be deployed on the most demanding dewatering and sewage bypassing applications. Using high efficiency pumps and state-ofthe-art diesel engines, the pumps offer maximum performance at minimal cost, fully in-sync with the company philosophy of "Lowest cost of ownership".

Sustainability

- High efficiency pumps minimising fuel consumption
- Corrosion free hot dip galvanized canopy
- Corrosion free composite door panels and powder coated plating
- 100% Oil-spill free priming system
- Fully bunded unit eliminating fuel/oil spills at all times

Pump specifications:

Туре	BA100E D265
Max. flow	285 m3/hour (1254 US gpm)
Max. pressure	41 mwc (135 ft.)
Solids handling	80 mm (3,15")
Impeller type	Semi-open impeller
Priming system	BBA MP50
Engine	Hatz 3H50TICD
Emission level	Stage V
Canopy	M10-23X
Connections	4" or 6"
Sound level	64 dB(A) at 10 m
Dry weight	1600 kg (3520 lbs.)

Complete package designed & built by BBA Pumps

- Complete in-house design & production
- Over 60 years of experience in the market
- Extensive testing facility in-house
- Contemporary & functional design
- Durable & eco-friendly materials
- Custom builds available

After sales service & product support

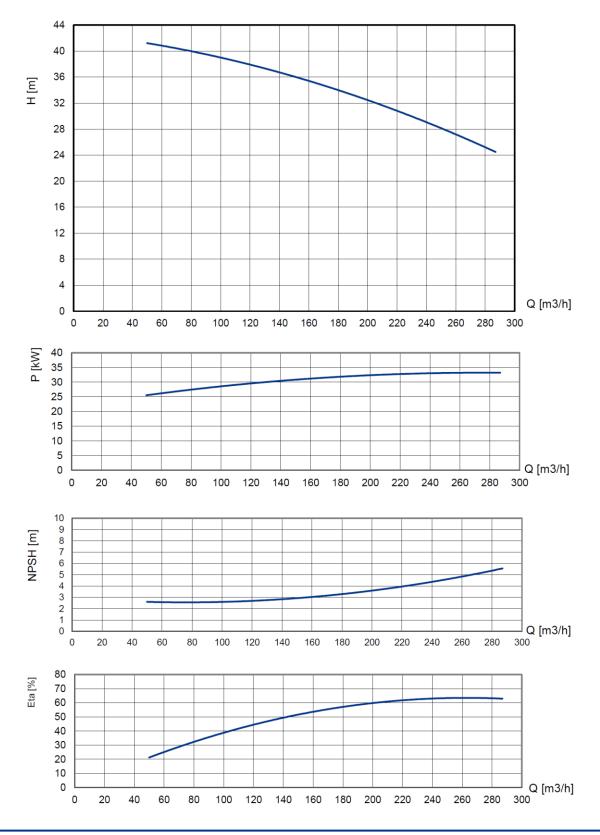
- Single supplier for parts, spares & accessories
- Dedicated customer help-desk (24h service)
- Dedicated service department in-house
- Global parts distribution network
- Optional global on-site servicing
- Extensive training options available (technical & commercial), on-site or in-house





PERFORMANCE CURVES (2100 RPM)

Continuous duty according ISO 9906







STANDARD TECHNICAL SPECIFICATIONS

BBA auto prime pump

Pump type	BA100E D265
Max. flow	285 m³/hour (1254 US gpm)
Max. head	41 mwc (135 feet)
Impeller type	Semi-open impeller
Solids handling	80 mm (3.15 inch)
Pump casing	Cast iron GG20
Impeller	Chrome Moly 42CrM04
Self-cleaning wear plate	Chrome Moly 42CrM04 (cutter slots)
Pump shaft	42CrV6
Shaft seal	Mechanical seal
Seal faces	Tung/Sic
Seal rubber	Viton



BBA priming system

Pump type	BBA MP50 Diaphragm pump
Air handling capacity	50 m³/h (30 CFM)
Max. vacuum	8.5 m (29 inHg)
Drive	Toothed belt (continuous drive)
Float box	Aluminium
Non return valve	Cast iron GG25
Check valve disc	Buna-N

Engine

Engine brand	.Hatz
Engine type	.3H50TICD
Max. power IFN	.43.7 kW (59 Hp)
Variable engine speed	.1300 - 2100 RPM
Fuel consumption	.225 g/kWh
Displacement	.1,464 cm ³
Number of cylinders	.3
Aftertreatment	.EGR, DOC, DPF
Emission level	.Stage V

BBA control panel LC40

- Auto start/stop system
- Two float switches included (10m cable)
- Key switch
- Rpm. control with push buttons
- Warning lights
- 4.3" LCD display
- The LCD monitor displays additional engine data,
- e.g. actual engine speed, working hours, battery voltage,
- fuel consumption and failures in clear text (Multilanguage support)

Fuel system

- Composite fuel tank 300 L (80 US Gallon)
- Fuel tank cap Ø 100 mm (4 inch)
- Electronic fuel injection system



Electrical system & safety features

- Nominal voltage 12 Volt
- Premium quality battery
- Low oil pressure shut down







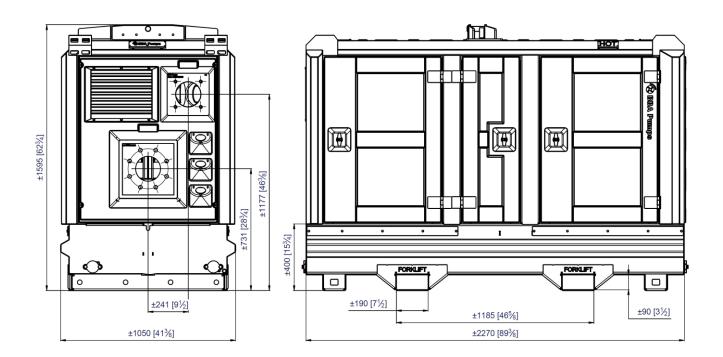
CANOPY M10-23X

BBA sound attenuating canopy

Canopy type	.M10-23X
Dimensions L x W x H	.2270 x 1050 x 1595 mm
Dimensions L x W x H	.89.4 x 41.3 x 62.8 inch
Basic frame	.Hot dip galvanized
Doors	.5 lockable composite doors
Fuel tank	.PE net 300 ltr (80 US Gallon)
Fuel tank autonomy	.30 hours (at 2100 rpm BEP)
Fuel tank cap	.100 mm (4 inch)
Electrical isolation	.Battery isolator switch
Forklift pockets	.Fitted with 2 forklift pockets
Lifting point	Fitted with single lifting point
Stackable	.Canopy is stackable
Exhaust system	.Fully integrated in canopy
	. Fitted with oil-water separator
Connections	.Please consult "auxiliary items" in overleaf
Documentation box	.BBA user manual and warranty book

BBA E-lift[©] system

The M10-23X canopy has been fitted with the BBA E-lift[©] system. By removing the roof panel, the pump and diesel engine as a whole can be removed from the canopy effortlessly allowing easy preventative maintenance on the pump and diesel engine. In addition, as the canopy is not fitted with padding or insulation materials, it can be cleaned quickly using a pressure washer.



Actual dimensions (in mm & inches) may vary depending on selected quick couplings.







Semi-open impeller Corrosion and abrasion resistant Chrome Moly (42CrM04) alloy.



Fuel tank Fully bunded, corrosion-free, 300 liter, high-density polyethylene (HDPE) fuel tank, located in base of canopy.



Safety Extremely durable and lockable T-locks offering perfect grip.



Easy inspection Oil glasses, drain valves and fill plugs are all easily accessible.



Large inspection covers Easy access to float box, impeller and non-return valve.



4 Year limited warranty The BBA limited warranty covers years or operating hours whichever occurs first. For more details please consult the BBA warranty book.

Pictures used are for illustration purposes only.





AUXILIARY ITEMS

Discharge connections

Art.nr.		Ø inch	Ømm	Connection	
5080874	30° male (ball)	4	100	System C	A
5080878	30° male (ball/lever)	4	100	System B	1 1 marca
5080876	30° female (cup)	6	150	System B	15/177
5080881	30° male (ball/lever)	6	150	System B	14 Martin
5080877	30° male (ball)	6	150	System C	
5080882	30° female (cup/lever)	6	150	System C	

Suction connections

Art.nr.		Ø inch	Ømm	Connection	
5080891	30° male (ball)	4	100	System C	A
5080885	30° female (cup)	4	100	System B	
5080889	30° female (cup)	6	150	System B	STOR ST
5080890	30° male (ball/lever)	6	150	System B	
5080887	30° male (ball)	6	150	System C	
5080888	30° female (cup/lever)	6	150	System C	

Recommended suction pipe diameter (maximum velocity = 4 m/sec)

M3/H	US	FLOW	4"	5"	6"	8"	10"	12"
IVI3/TI	gallons	(L/sec)	100	125	150	200	250	300
90	397	25	3.18	2.04	1.41	0.80	0.51	0.35
108	475	30	3.82	2.44	1.70	0.95	0.61	0.42
144	634	40	5.09	3.26	2.26	1.27	0.81	0.57
180	793	50	6.37	4.07	2.83	1.59	1.02	0.71
216	951	60	7.64	4.89	3.40	1.91	1.22	0.85
252	1110	70	8.91	5.70	3.96	2.23	1.43	0.99
288	1268	80	10.19	6.52	4.53	2.55	1.63	1.13

